

### 13 Major service kit

Ref	Part No	Description	Machine unit number or Subassembly description <b>546670-</b>							Notes
			<b>-07 -08</b>		Quantity					
		50 Hz	↓							
		60 Hz		↓						
1	223403 16	O-ring	1	1						Pump sleeve/ Belt pulley
2	223406 29	O-ring	1	1						Deflector ring/ Bowl spindle
3	223412 49	O-ring	1	1						Frame intermediate part
4	543619 80	Rubber buffer	2	2						Frame intermediate part/ Buffer holder
5	223412 54	O-ring	1	1						Frame top part/ Frame hood
6	548051 05	Ball bearing	1	1						Bowl spindle/ Ball bearing holder
7	37535	Ball bearing	1	1						Frame intermediate part/ Bowl spindle
8	543612 01	Gasket	1	1						Top bearing cover
9	544060 01	Friction element	4	2						Friction coupling
10	260169 22	Flat belt	1							
10	260169 23	Flat belt		1						
11	544465 02	Locking liquid	1	1						
99	573400	Exploded view	1	1						

