Kto Supply Sas
Via XX settembre 20/52 – IT 16121 – Genoa
Ph. +39 010 8681941 – Fax. +39 010 542831
info@cappato.net - www.cappato.net

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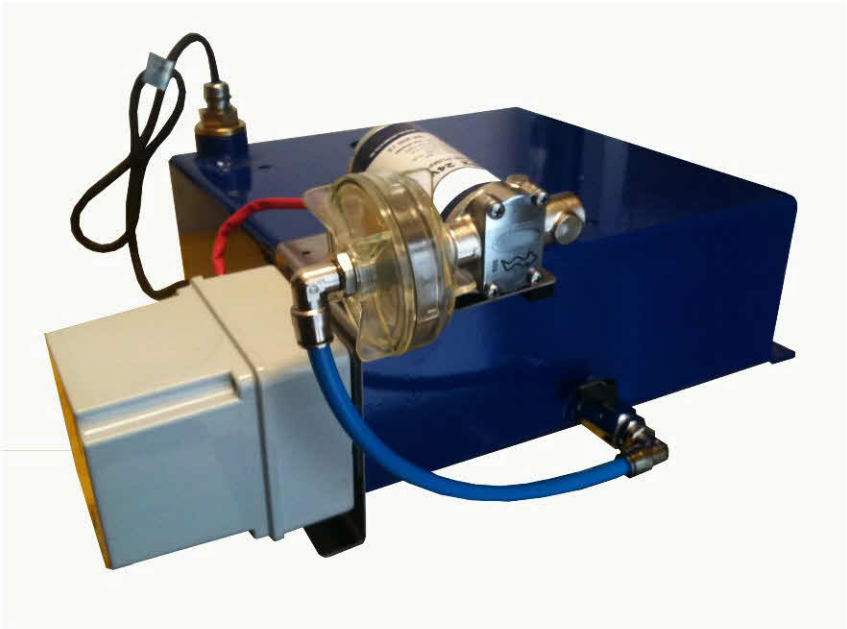
Pag-Sh 1 di-of 12	Rev. 2				
Updated in : 4/06/2010	0	1	2		

MIB 303

Sludge Removal Kit

with

MIBMatic control system



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Study instruction manuals and observe the warnings before installation, operation, service and maintenance.

Not following the instructions can result in serious accidents with fatal injuries.

In order to make the information clear only foreseeable conditions have been considered. No warnings are given, therefore, for situations arising from unintended usage of the machine and its tools.

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1. Function description

1.1 Application

The Sludge Removal Kit (SRK) is used to remove sludge from tank below MIB303 system. SRK is electric operated by 24 V DC.

SRK it has installed in combination with MIBMatic control panel.

1.2 Design

Operation of SRK is automatic, system is controlled automatically by MIBMatic.

Manual operation from PLC of MIBMatic

Manual operation:
Digit one time left arrow one time
Digit at the same time ESC and ▽ button

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2. Technical data

2.1 Specification

- Power supply: 24V DC
- Max fuse: 6A
- Protection class: Pump IP65 – Control Panel IP56
- Min ambient temperature: 2*C - Max ambient temperature: 60 °C
- Pump Type: srew
- Cantrol panel: Alogen Free Plastic
- Total Weight: Approx. 2 kg

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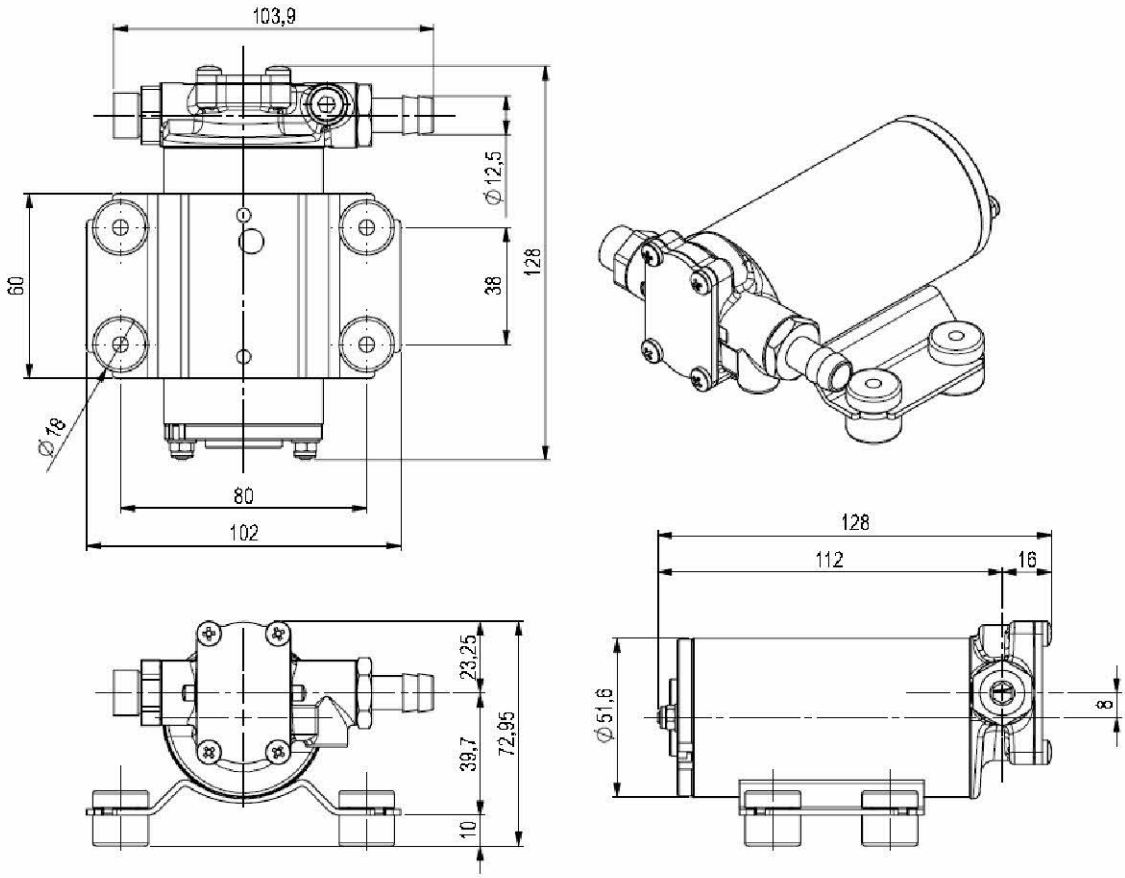
2.2 Dimension



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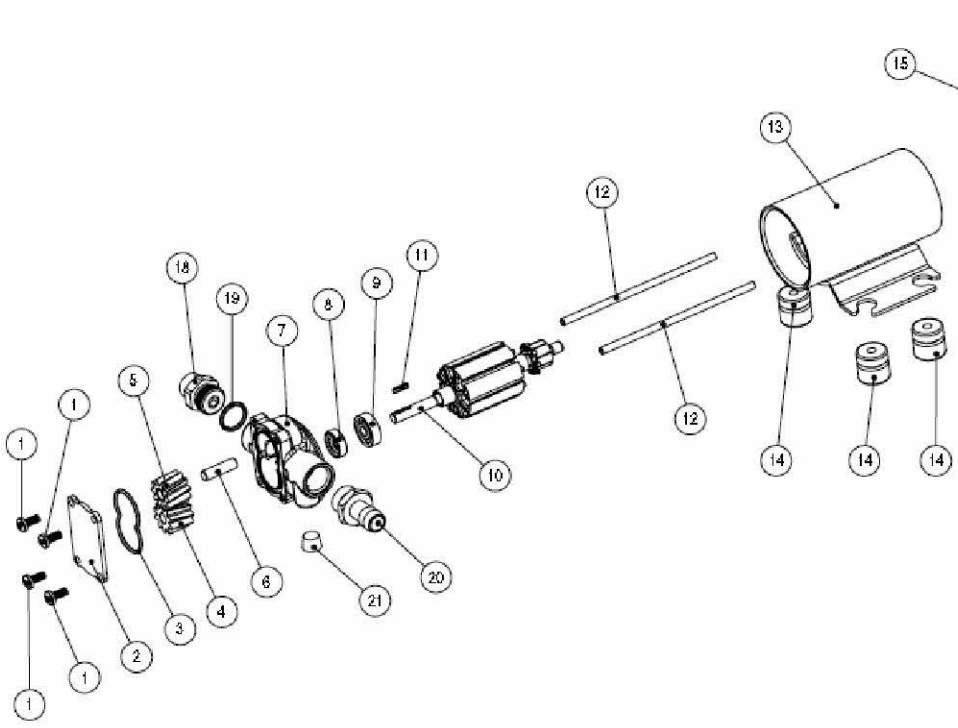
2.3 Spare parts

Screw Pump 24V



ART.	QTY	DESCRIPTION
1	4	TOP PLATE SCREW M 4 X 10
2	1	TOP PLATE
3	1	TOP PLATE O-RING
4	1	DRIVING GEAR
5	1	IDLE GEAR
6	1	IDLE SHAFT
7	1	PUMP BODY
8	1	RUBBER LIP SEAL
9	1	BALL BEARING
10	1	ARMATURE
11	1	KEY
12	2	ROD
13	1	PUMP FRAME WITH MAGNETS
14	4	ANTIVIBRATION MOUNT
15	1	BRUSH HOLDER
16	2	WASHER
17	2	SELF LOCKING NUT M 4
18	1	QUICK TUBE CONNECTION
19	1	O-RING
20	1	TUBE OUTLET
21	1	DOWEL

Check every month the pump chamber and keep clean from any foreign matter.
Check every month that electrical wiring is in good condition.
Every 800 hours of pump operation substitute the motor brushes.

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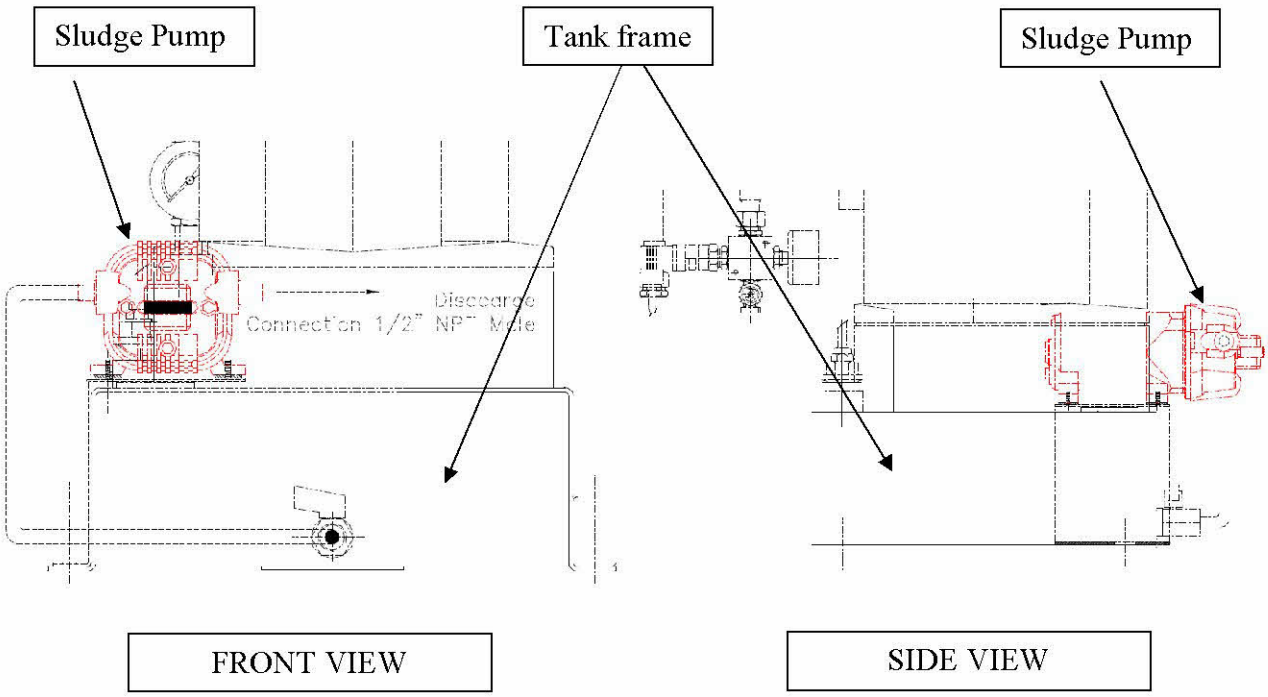
3. Installation

3.1 SRK Installation on MIB303 tank frame



Tank connection: 1/2" R Female
Pump connection: 3/8" R Female
From Tank to pump is used Rilsan Pipe Diam. 10mm

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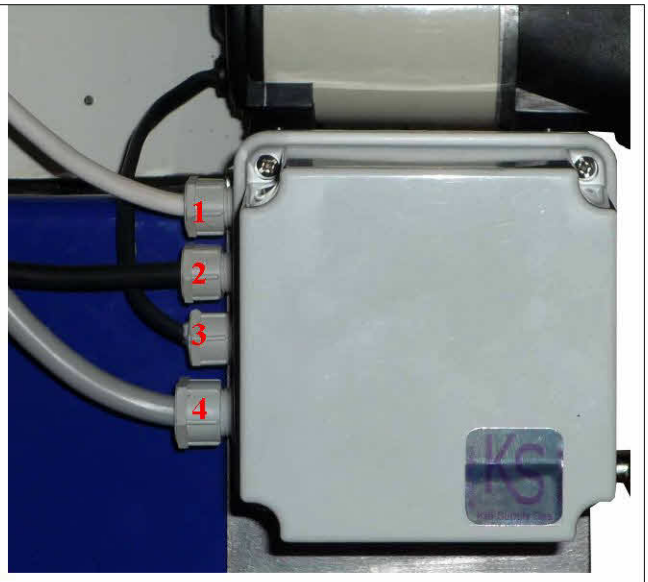
Picture 1) Side View



Picture 2)
1 – Power supply 24V DC
2 – From Level Switch
3 – From Diaphragm Pump
4 – To Control Panel MIBMatic

Picture 3) Front View

Picture 4) Top View

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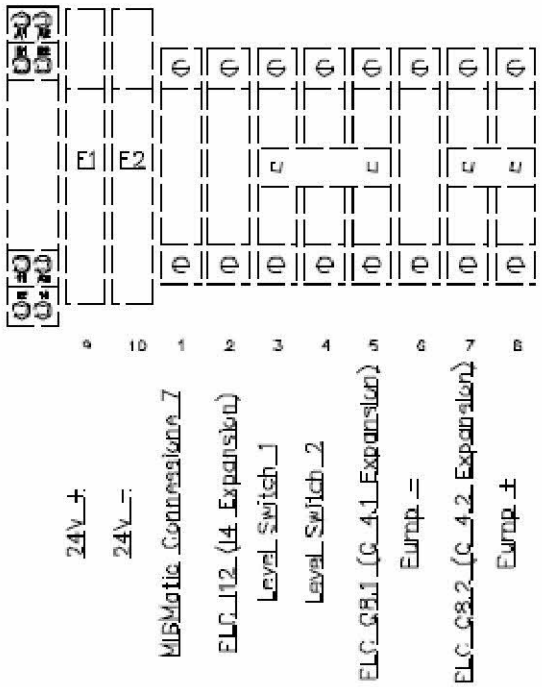
3.2 Control Panel Connection



1	To MIBMatic on connection 7 (Picture 2 see cable #4 - 4 wires cable – Black)
2	To MIBMatic PLC on Expansion on I4 (Picture 2 see cable #4 - 4 wires cable – Gray)
3	From Level Switch (Picture #2 – Cable #2
4	From Level Switch
5	To MIBMatic PLC on Expansion on Q4.1(Picture 2 see cable #4 - 4 wires cable – Brown)
6	Pump (-) 24V DC (Picture #2 – cable 2)
7	To MIBMatic PLC on Expansion on Q4.2 (Picture 2 see cable #4 - 4 wires cable – Yellow/Green)
8	Pump (+) 24V DC (Picture #2 – cable 2)
9	Power Supply (+) 24V DC (Picture 2 see cable #1 - 2 wires cable – Brown)
10	Power Supply (-) 24V DC (Picture 2 see cable #1 - 2 wires cable – Blue)

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4.Safety Information and Troubleshooting

Pump
- Do not run dry
- Clean periodically the filter on the inlet side
- Control the impeller yearly

Troubleshooting
Check point if the pump has stopped or will not start
- Check the effectiveness of the battery power supply (voltage activity)
- Check if the fuse in the SRK control panel has blown
- Check for any foreign matter present in-between the pump gear drives. To do this, disconnect the power supply and unscrew the four fixing screws, remove the pump front cover plate and inspect the pump chamber. Replace the cover plate in the same initial position after inspection.
- The average life span of the motor commuter brushes is approximately 500/700 hours under normal operating conditions. After such period stoppages are possible due to brush wear and tear.

Why the pump will not prime itself
- The pump is fitted at a height greater than 1,5 mt above the fluid
- The pump has run dry for too long period
- Air leak in the suction side pipe due to possible cuts, etc
- Clogging of the filter
- Presence of restriction or obstruction in the pipes
- Presence of liquid loops in the outlet tube

It is recommended that a specialized service technician be consulted for any pump repair work or replacement of worm out internal components, exclusively with original spare parts.